



Section view B-B  
Scale: 1:1  
Typical

Section view A-A  
Scale: 1:1  
Typical

Ref. Section view B

Isometric view

Ref	Torque Nm
1	11

Sign Screws or nuts with paint mark yellow

9	UNI 1751 B For M6	5	SP.03009-003JB	8.8	-	-
8	ISO 7093 M6	5	SP.03005-002JB	8.8	-	-
7	Type 02 M6 x L30	1	SP.02013-202QB	34CrMo4	-	-
6	Type 01 M6 x L30	1	SP.02013-102QB	34CrMo4	-	-
5	ISO-4017 M6x30	1	SP.01004-004JB	8.8	-	-
4	ISO-4017 M6x25	1	SP.01004-003JB	8.8	-	-
3	ISO-4017 M6x16	3	SP.01004-001JB	8.8	-	-
2	Nut_for_C-slot_19x15xM6	3	GZ10.21.11.16002	34CrMo4	-	0,009 kg
1	Bracket	1	GZ10.21.11.16001	AW 5754 H22	-	0,434 kg

No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Aðýrlýk Weight ( Kg )
	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>
				Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Approved	L.Giovinazzo	19/01/2023	Scale	<div></div> <div>Turkish Railway Vehicles Industry Inc.</div>	
	Checked	M.Borlo	19/01/2023	1:2		
	Prepared	M.Cojocar	19/01/2023			
		Screws-kit_Assembly			GZ10.21.11.16000	
		-				
TYP	Date: 19/01/2023				Sheet : 1/1	Size:A3 Rev: 00

<1000	6,0	0,8
<630	4,0	0,7
<400	3,0	0,6
<250	3,0	0,4
100	2,0	0,3
40	1,5	0,2
L mm	Ham	Ypl.
Nom. Size	Class	
<4000	2,0	0,4
<2000	1,2	0,4
<1000	0,8	0,3
<400	0,5	0,3
30-120	0,3	0,2
2-30	0,2	0,1
L mm	m ±	K ±
Nom. Size	Class	
>20000	9,0	8,0
<20000	8,0	7,0
<16000	7,0	6,0
<12000	6,0	5,0
<8000	5,0	4,0
<4000	4,0	3,0
<2000	3,0	2,0
<1000	2,0	1,5
<400	1,0	1,0
30-120	1,0	0,5
2-30	1,0	0,5
L mm	A ±	E ±
Nom. Size	Class	

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness					
Paint/Color					
Modf. No	Modification Description			Date	Sign